

538

DART AEROSPACE LTD	Work Order:	<u>23990</u>
Description: Hook Plate	Part Number:	B67-43001-117
Dwg: B67-43001 Rev. B page 33	Qty:	<u>20</u>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05/08/12	20
2	MV	Cut blanks: 0.375" x 2.750" x 3.750" long Material: 6061-T6 Bar (QQ-A-200/11) (M6061T6B0.375x0.375x0.375) <u>u</u> Identify for B67-43001-117 Batch: <u>M18237</u>	<i>[Signature]</i>	05.08.20	20
3	MV	Machine as per Folio FA541 and Dwg B67-43001 Identify as B67-43001-117 Dwg Rev <u>B</u> Folio Rev <u>AA</u>	<i>[Signature]</i>	05.08.20	20
4	QC2	Inspect parts as they come off the CNC machine	<i>[Signature]</i>	05.08.20	20
5	QC8	Second check	<i>[Signature]</i>	05/08/20	20
6	MV	Deburr	<i>[Signature]</i>	05.08.20	20
7	ST	Identify and Stock	<i>[Signature]</i>	05/08/22	20
8	AC	Cost / part: <u>11.32</u>	<i>[Signature]</i>	05.08.20	20
9	DC	Close W/O <u>11.32</u> Inspect Level 21	<i>[Signature]</i>	05/08/23	20

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05/08/13

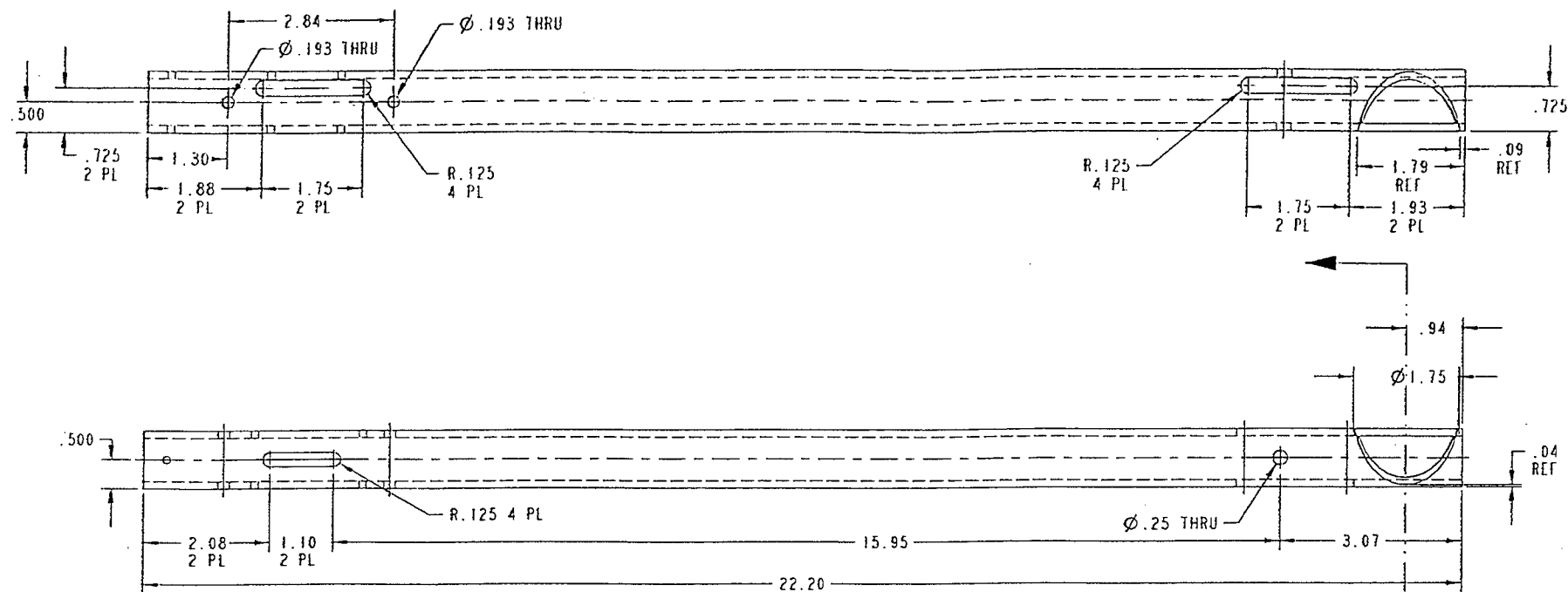
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: DP Date: 05/08/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



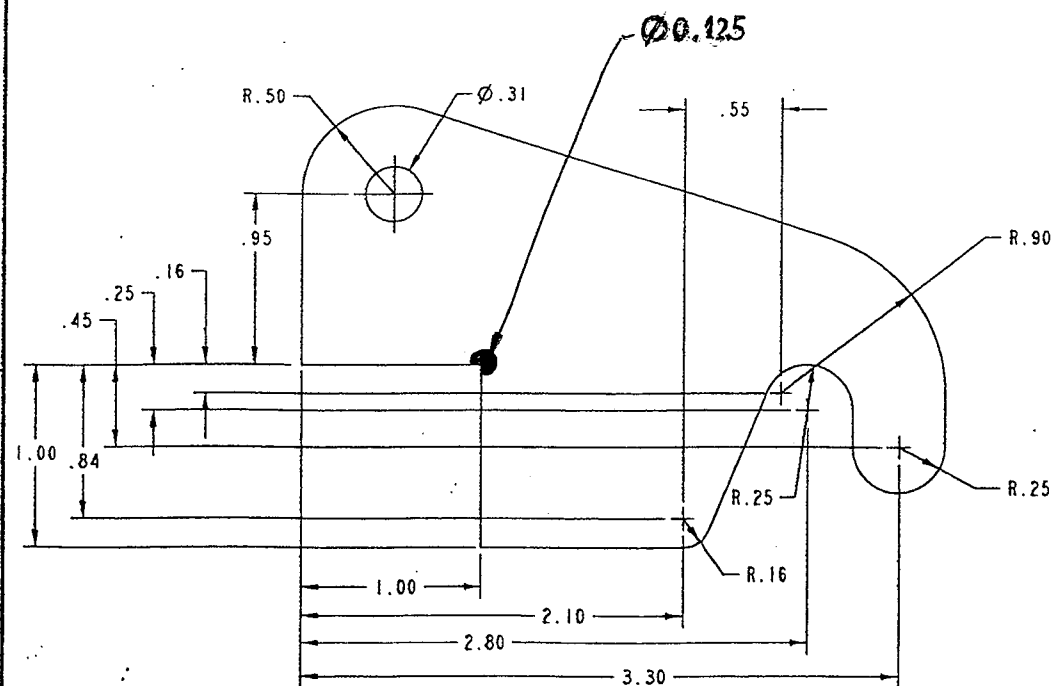
①
JCM

-113 SQUARE TUBE

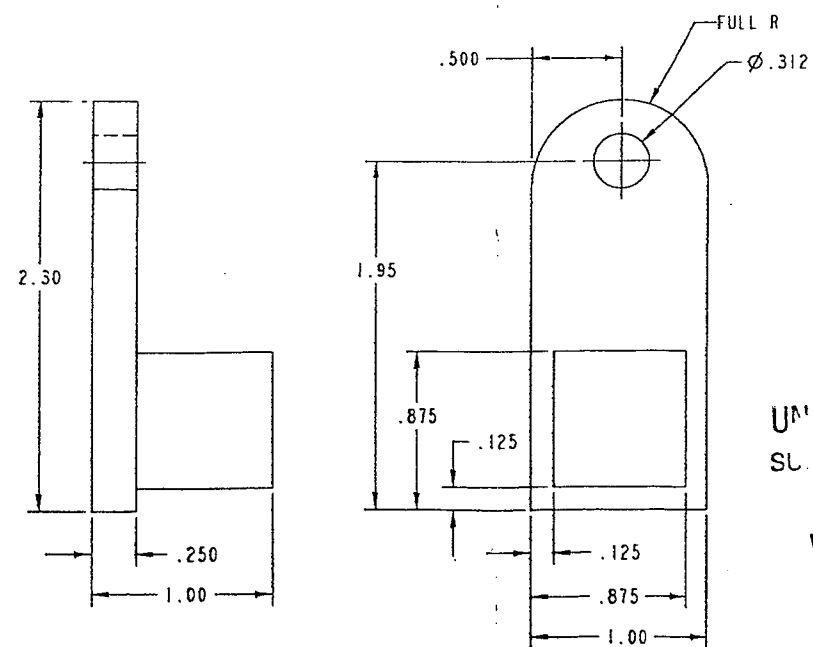
MATL: 1.00 SQ X .125 WALL, 6061-T6, QQ-A-200/8

SCALE 0.750

SH
14
3B



① -117 HOOK PLATE
JCM
MATL: .25 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



① -119 END CAP CLEVIS
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 23990

REFERENCE ONLY

PREMIER AVIATION, INC. 2621 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE D	CODE IDENT NO. OSUV8	DWG NO. B67-43001	REV. B
SCALE: 1:1	SHEET 33 OF 45		

ORIGINAL

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No : 0023990
Project Name : pB67-43001-117 ✓
Project For : WK538
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-117
Description : Hook Plate
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 08-09-05
Est Finish Date : 09-28-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

• DESCRIPTION: Hook plate

INSPECTION DWG: B67-43001 REV B

WORK ORDER: 23990

PART #: B67-43001-117

<u>DIM</u>	<u>TOL</u>	<u>ACT</u>
Ø.31	$\pm .006$ $-.001$.31 .313
R.25	$\pm .03$.25
R.16	$\pm .03$.16
3.30	$\pm .03$	3.30
1.00	$\pm .03$	1.00
1.00	$\pm .03$	1.00
.45	$\pm .03$.45
.95	$\pm .03$.946
.25	$\pm .03$.245
Ø.125	$\pm .005$ $-.001$.125

MEASURED BY: BK

DATE: 05.08.20

AUDITED BY: ES

DATE: 05/08/20

MAINTENANCE REQUISITION FORM

7006

DEPARTMENT: _____

DATE: _____

MAINTENANCE	DATE REQUIRED	SIGNATURE	APPROVED BY	DATE ACCOMPLISHED
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				